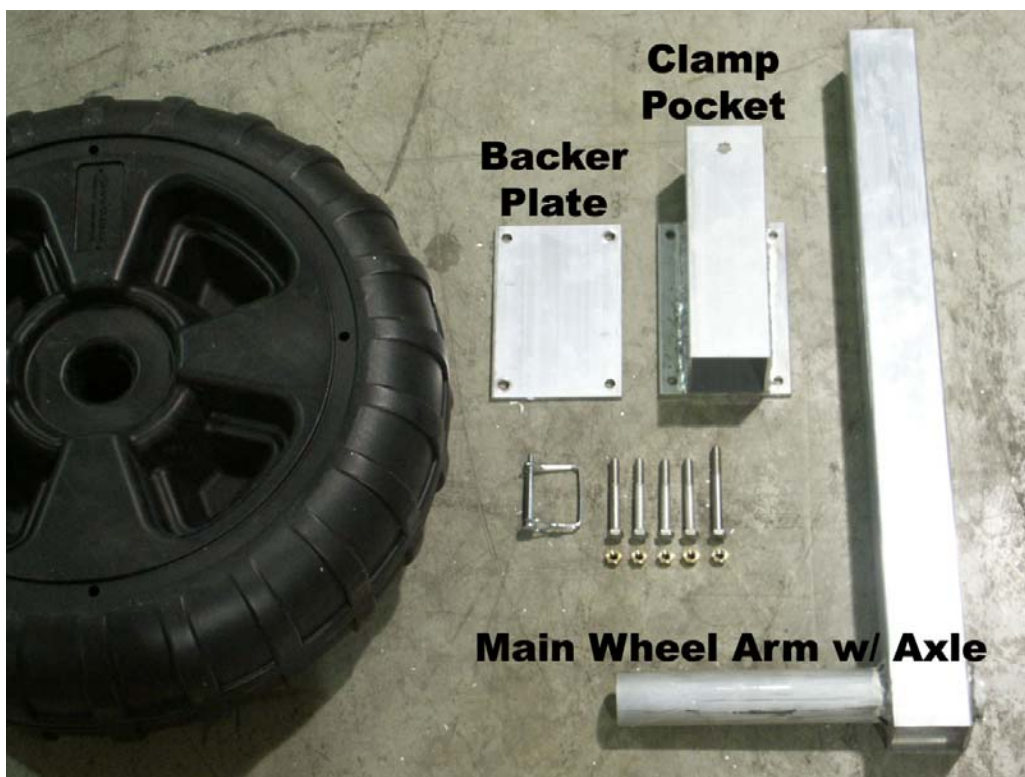


Assembly Instructions – Wheel Kit.

These instructions are also available on the web in full color at www.summitmarine.com, tab “assm manuals”.

Contents:

1. 2 Main Wheel Arms with Axle.
2. 2 Clamp Pockets.
3. 2 Backer Plates.
4. 2 Poly Wheels.
5. Bag – Wheel Kit.
 - a. 8 – 3/8” x 3” screws
 - b. 2 – 3/8” x 3.5” screws
 - c. 10 – 3/8” brass hex nuts
 - d. 2 Retainer Pins.



Tools Required:

1. 9/16" socket wrench.
2. 9/16" box wrench.

Assembly:

1. Slide Main Wheel Arm into Clamp Pocket and pin using (1) 3/8 x 3.5" bolt and hex nut. Position on beam as shown. Clamp Pocket should be attached between the front and rear hinge arms to eliminate binding when the lift is fully lowered. This Pocket can be mounted upright or upside down as needed. Attach with Backer Plate and (4) 3/8 x 3" bolts and hex nuts. Tighten bolts. Photo below shows Wheel Kit mounted to side beam. Slide Wheel on Axle and Pin. Adjust vertical position as needed.
2. After lift is installed remove Wheel and lower Main Wheel Arm so it won't obstruct with boat hull. In low water applications it may be necessary to remove Wheel Arms completely.



3. Photo below shows (2) pair of Wheel Kits attached to the Front and Rear Beams.

